

Work Order ID 55996

February 9, 2010 9:57:53 AM

Ship ~~Factory~~ 12/02



Item ID: D412-709-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge Panel Door Modification

Start Date: 2/09/10 Start Qty: 4.00



Cust Item ID:

Required Date: 2/10/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: *u*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002

8/10/02/10

AD for BG 10/02/10

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/02/10

(XL)

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-015: Location: _____ 11 PPP Rev: *B*

10-2-10 *(XL)* *J*

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Run Start

QC:

Date:

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Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Accept

Setup Start

Stop

Cust Item ID:

Customer:

10/02/10
MF 10-2-10

Picklist Print

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Work Order ID: 55996

Parent Item: D412-709-015

Parent Item Name: Hinge Panel Door Modification

Comments: IPP rev. B 05.03.08 D3240-1 no longer made in house

Start Date: 2/09/10

Required Date: 2/10/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2126		Manufactured	No			110	f	213.3334	25.2632			
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Seal
(12126-072) → measure
cut(1)72.00"
11/4/02/10

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

213.3334

48285

213.3334

110

Each

2.0000

4.0000

10-2-10 sf

D3236-1



Window

Manufactured No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

44167

2

120

Each

8.0000

4.0000

10-2-10 sf
B 5-5999 (24)

D3240-1



Frame

Manufactured No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

46170

8

10-2-10 sf (45)

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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